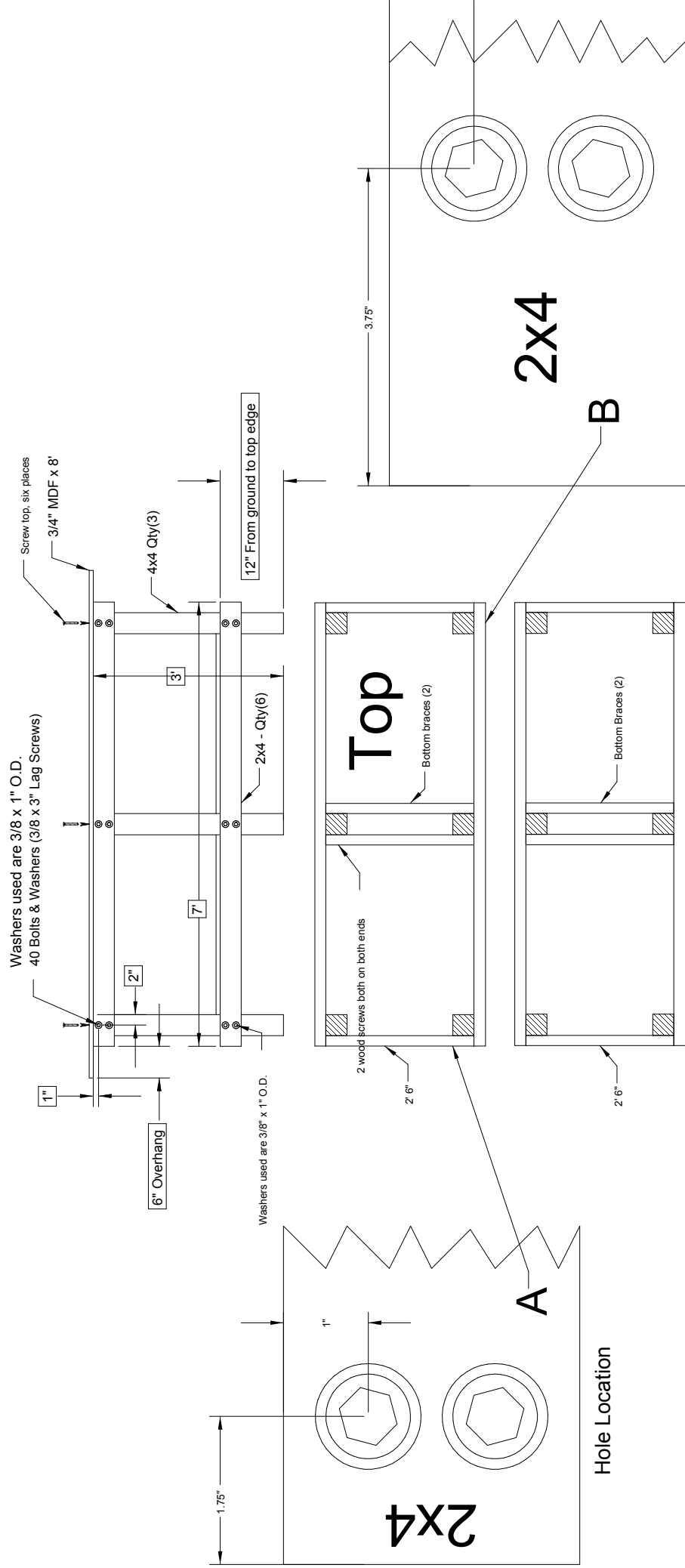




A 1.25" Fosner bit was used for the counter bore holes.