FTC 2015-2016 DIY Mountain Build Guide



Prints and Bill of Materials

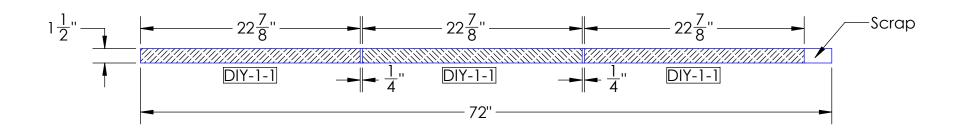
Check out the DIY2015-2016 Assembly Guide for step by step assembly instructions

Release 1.0 9/10/15

	Raw Parts	Qty for 1 Mountain	parts created	Created Part Name	Qty	board cut length	Competition field	l counterparts		
	Boards									
	1x2 x 6ft	2	6							
-1-1				Lower Hurdle	6	22 7/8				
	1x3 x 6ft	1	1							
-1-2				Lower Mountain Center	1	35 3/4				
	1x4 x 8ft	4	12							
-1-3				Lower Mountain Side	2	35 3/4				
-2-1				Upper Hurdle	8	22 7/8				
-3-1				Mid Mountain Stay	2	29 3/8				
	1x6 x 6ft	1	3							
-2-2				Upper Mountain Side	2	20 3/4				
-2-3				Upper Mountain Center	1	20 3/4				
	2x4 x 8ft	3	6							
-3-2				Arch Support Leg	2	59 3/4				
-3-3				Arch lower cross member	2	48				
-4-1				Outside Connector	2	4				
-4-2				Inside Connector	1	30				
	Scrap									
-5-4				Trigger	3		am-3036			
-5-6				MRM	1		am-3093_holder	(qty 2), and am-	3093_bracket (qty	1)
-5-5				Release	3		am-3024			
	Plywood									
	4ftx4ft x 1/2"	1	3							
-1-4				Lower Mountain Panel	1	35.75 x 48				
-5-3				Ball Fence	2		am-3096			
	2ftx4ft x 1/4"	1	1							
-2-4				Upper Mountain Panel	1	20.75 x 48				
	Metal Parts									
	90 L channel 8ft	4	14							
-5-1				Hurdle Armor	14	22 7/8				
	1/2" x 4ft Pipe	1	1	Pull-up Bar	1	N/A	am-3090-2			
	1/2" Base flange	2	2	Pull-up mount	2	N/A	am-3090-2			
	Lexan									
-5-2	1/16th x 2ftx2ft	2	2	1/16th Lexan Panel	2	20.875 x 17.5	am-3095			
Fasteners										
#8 1-5/8" wood	Iscrew	1	box							
#8 1-1/4" wood	Screw	1	box							

1/4-20 x 1.75"								
1/4-20 x 1.75"	Button head wo	ood screw	1	box				
1/4-20 x 1-0.0" 3 each 1/4-20 x 1-1.5" Eye Lag Screw 1 each 1/4" washer 9 each 1/4-20 locknut 7 each Paracord 1 spool Tool List Drill - Cordless or staple gun -Screw driver bit (needs to match screw type) -Drill bit 7/64" or 3/32" 1/4" Bar clamp - 12in C-Clamps - 4in 2x Plumbing pliers 7/16" wrench matching wrench for 1/4-20 bolts	1/4-20 x 3.00"		1	each				
1/4-20 x 1-1.5" Eye Lag Screw 1 each	1/4-20 x 1.75"		3	each				
1/4" washer 9 each	1/4-20 x 1.00"		3	each				
14-20 locknut	1/4-20 x 1-1.5"	Eye Lag Screw	1	each				
Paracord 1 spool	1/4" washer		9	each				
Tool List Drill - Cordless or staple gun -Screw driver bit (needs to match screw type) -Drill bit 7/64" or 3/32" 1/4" Bar clamp - 12in C-Clamps - 4in 2x Plumbing pliers 7/16" wrench matching wrench for 1/4-20 bolts	1/4-20 locknut		7	each				
Drill - Cordless or staple gun	Paracord		1	spool				
-Screw driver bit (needs to match screw type) -Drill bit 7/64" or 3/32"	Tool List							
-Drill bit 7/64" or 3/32"	Drill - Cordless	s or staple gun						
1/4"	-Screw driver	bit (needs to mate	ch screw ty	pe)				
Bar clamp - 12in C-Clamps - 4in 2x Plumbing pliers 7/16" wrench matching wrench for 1/4-20 bolts	-Drill bit	7/64" or 3/32"						
C-Clamps - 4in 2x Plumbing pliers 7/16" wrench matching wrench for 1/4-20 bolts		1/4"						
C-Clamps - 4in 2x Plumbing pliers 7/16" wrench matching wrench for 1/4-20 bolts								
2x Plumbing pliers	Bar clamp - 12	2in						
2x Plumbing pliers	C-Clamps - 4i	n						
7/16" wrench matching wrench for 1/4-20 bolts		-						
matching wrench for 1/4-20 bolts								
	7/16" wrench							
protractor	matching wrend	ch for 1/4-20 bolts						
protractor								
	protractor							

	Rev	Discription of Changes
	1	Original Print
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Need 2 sets per Mountain

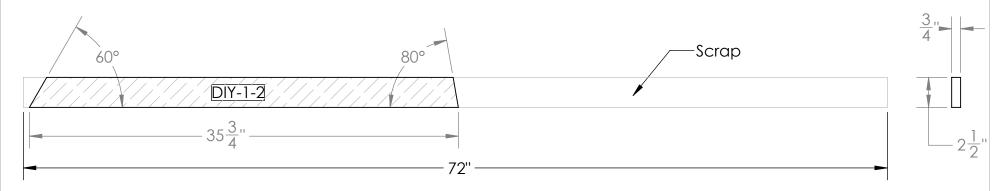
Standard 1x2in board size

UNLESS OTHERWISE SPECIFIED:		NAME	DATE	1 C 1 / CTC DI	V [: -] -l
DIMENSIONS ARE IN INCHES	DRAWN	DB	8/12/15	15-16 FTC DI	Y FIEID
TOLERANCES: FRACTIONAL ±1/8 ANGULAR: MACH± BEND ±5° TWO PLACE DECIMAL ±0.010	CHECKED			TITLE:	
	ENG APPR.			DIY16 - 1x2	∨ ∠ft
THREE PLACE DECIMAL ±0.005	MFG APPR.				
INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.			Board Usag	ae
MATERIAL	COMMENTS:			SIZE DWG. NO.	/
Pine economy board					REV
Sanded & Smooth				A 1x2 x 6ft	
DO NOT SCALE DRAWING		SCALE: 1:10 WEIGHT:	SHEET 1 OF 1		
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Rev	Discription of Changes
1	Original Print

Standard 1x3in board size

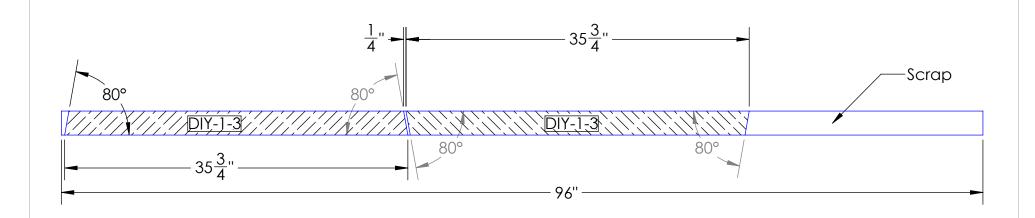


Need 1 per mountain

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DIMENSIONS ARE IN INCHES	DRAWN	DB	8/11/15	13-10	FTC D	II F	ICIC	
TOLERANCES: FRACTIONAL ±1/8	CHECKED			TITLE:				
ANGULAR: MACH± BEND ±5° TWO PLACE DECIMAL ±0.010	ENG APPR.			DIY16 - 1x3 x 6f				
THREE PLACE DECIMAL ±0.005	MFG APPR.							
INTERPRET GEOMETRIC	Q.A.			Board Usage				
TOLERANCING PER:	COMMENTS:				· · · · · · · · · · · · · · · · · · ·	\mathfrak{S}^{S}		
Pine economy board				SIZE DWG. NO.			REV	
Sanded & Smooth				$ A \rangle$	<3 x 6f1	-		
DO NOT SCALE DRAWING				SCALE: 1:8	WEIGHT:	SHEE	T 1 OF	
3		2			1			

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1	Original Print



Need 1 set per Mountain

Standard 1x4in board size

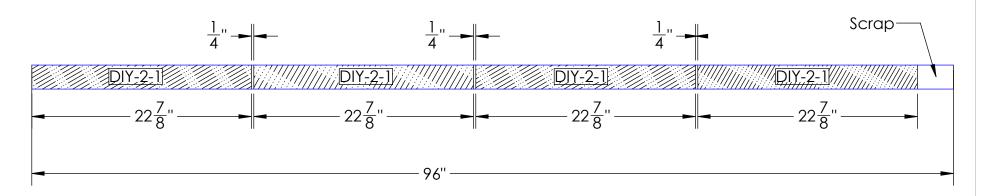
UNLESS OTHERWISE SPECIFIED:		NAME	DATE	1 F 1 / FTC DI	V Field
DIMENSIONS ARE IN INCHES	DRAWN	DB	8/12/15	15-16 FTC DI	rrieia
TOLERANCES: FRACTIONAL ±1/8	CHECKED			TITLE:	
ANGULAR: MACH± BEND ±5° TWO PLACE DECIMAL ±0.010	ENG APPR.			DIY16 - 1x4	v Qft
THREE PLACE DECIMAL ±0.005	MFG APPR.				
INTERPRET GEOMETRIC	Q.A.			Board Usag	7 C
TOLERANCING PER:	COMMENTS:			Dodia osag	J
Pine economy board				SIZE DWG. NO.	REV 1
Sanded & Smooth				A 1x4 x 8f	T I
DO NOT SCALE DRAWING				SCALE: 1:10 WEIGHT:	SHEET 1 OF 3
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Rev	Discription of Changes
1	Original Print

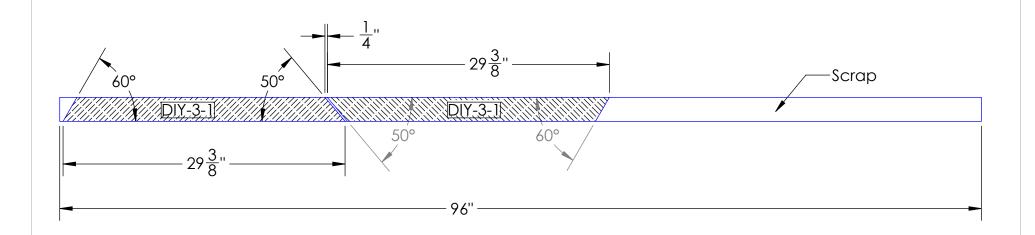


Need 2 sets per Mountain

Standard 1x4in board size

UNLESS OTHERWISE SPECIFIED:		NAME	DATE	15 14 ETC	C DIY Field				
DIMENSIONS ARE IN INCHES	DRAWN			13-10110					
TOLERANCES: FRACTIONAL±	CHECKED			TITLE:					
ANGULAR: MACH± BEND ± TWO PLACE DECIMAL +	ENG APPR.			DIY16 - 1x4 x 8ft					
THREE PLACE DECIMAL ±	MFG APPR.								
INTERPRET GEOMETRIC	Q.A.			Board Usage					
TOLERANCING PER:	COMMENTS:								
Pine economy board				SIZE DWG. NO.					
Sanded & Smooth				A 1x4	X 8TT I				
DO NOT SCALE DRAWING	-			SCALE: 1:10 WEIGHT	: SHEET 2 OF 3				
3			2		1				

Rev	Discription of Changes
1	Original Print



Need 1 set per Mountain

Standard 1x4in board size

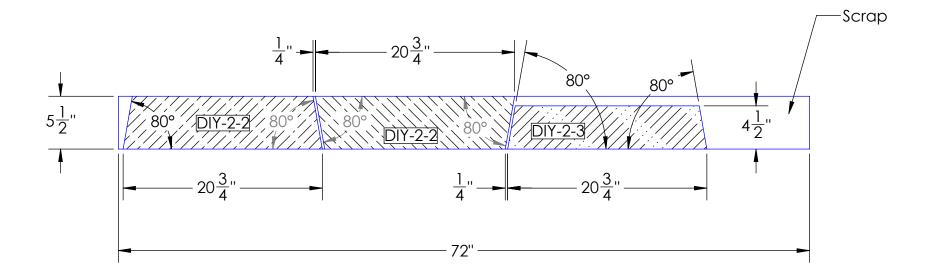
UNLESS OTHERWISE SPECIFIED:		NAME	DATE	1 F 1 / FTC DI	V Fiald
DIMENSIONS ARE IN INCHES	DRAWN	DB	8/12/15	15-16 FTC DI	rieia
TOLERANCES: FRACTIONAL ±	CHECKED			TITLE:	
ANGULAR: MACH± BEND ± TWO PLACE DECIMAL ±	ENG APPR.			DIY - 1x4 :	√ Qft
THREE PLACE DECIMAL ±	MFG APPR.				
INTERPRET GEOMETRIC	Q.A.			Board Usa	ane
TOLERANCING PER:	COMMENTS:			Board 030	490
MATERIAL Pine economy board	GGTTIITIEI TIGI			SIZE DWG. NO.	REV
Sanded & Smooth				A 1x4 x 81	T 1
DO NOT SCALE DRAWING				SCALE: 1:10 WEIGHT:	SHEET 3 OF 3
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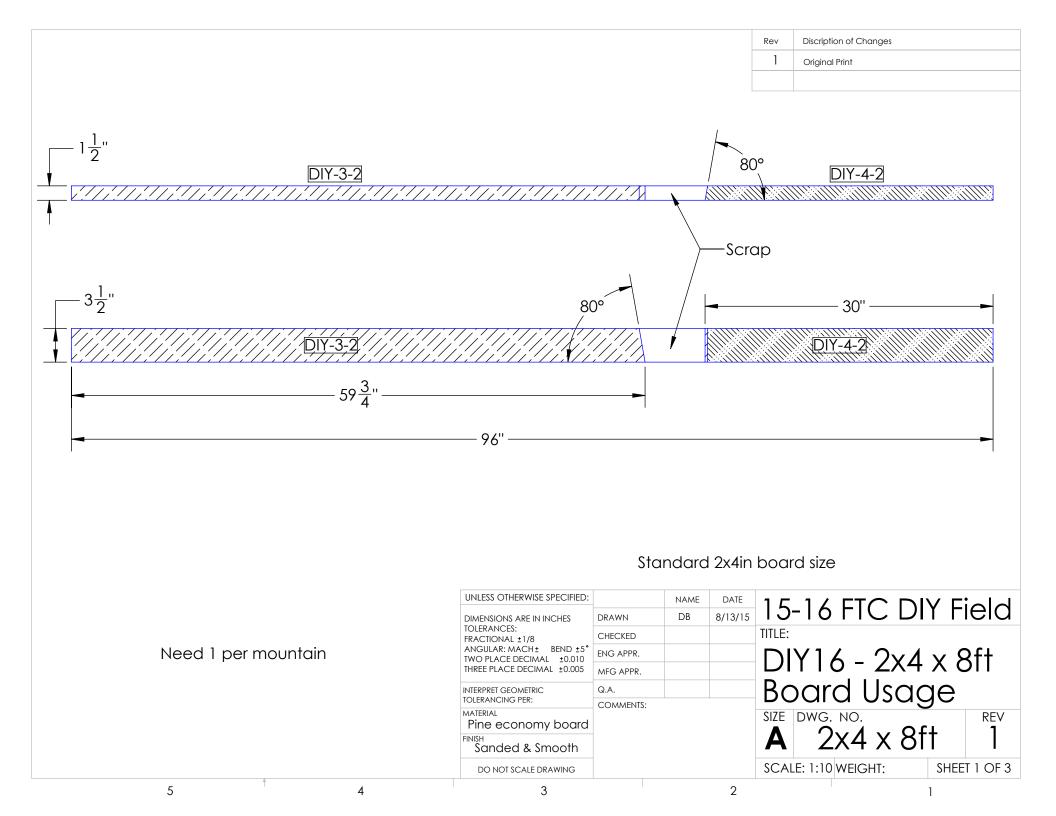
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1	Original Print

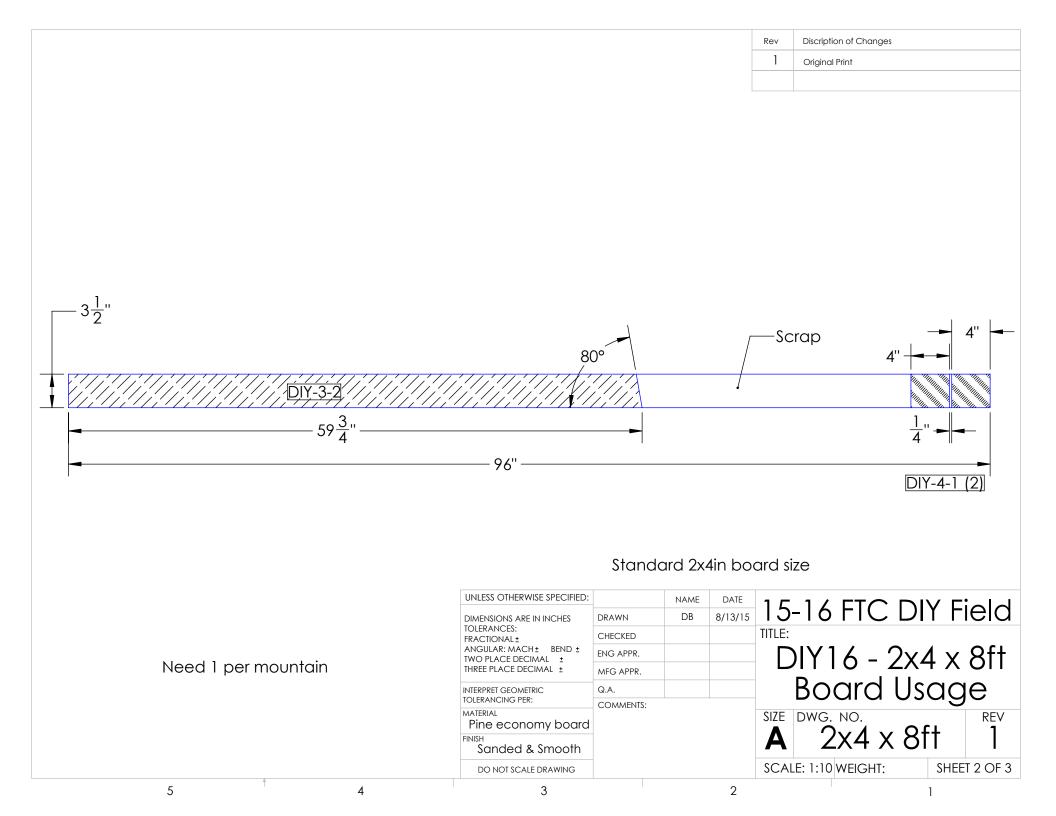


Standard 1x6in board size

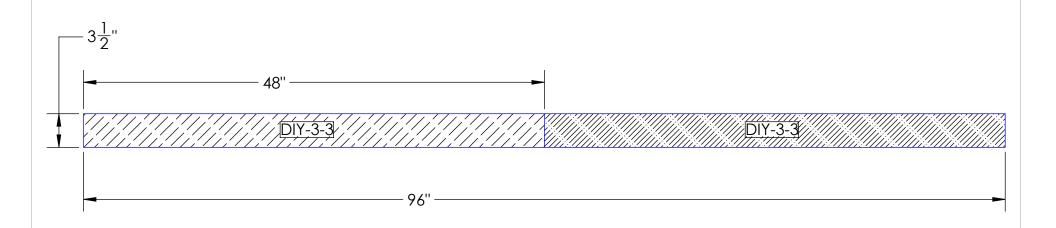
UNLESS OTHERWISE SPECIFIED: NAME 15-16 FTC DIY Field 8/13/15 DB DRAWN DIMENSIONS ARE IN INCHES **TOLERANCES:** TITLE: CHECKED FRACTIONAL ±1/8 ANGULAR: MACH± BEND ±5° DIY16 - 1x6 x 6ft ENG APPR. Need 1 per mountain TWO PLACE DECIMAL ±0.010 THREE PLACE DECIMAL ±0.005 MFG APPR. Board Usage INTERPRET GEOMETRIC Q.A. TOLERANCING PER: COMMENTS: SIZE DWG. NO. REV Pine economy board 1x6 x 6ft Sanded & Smooth SCALE: 1:10 WEIGHT: SHEET 1 OF 1 DO NOT SCALE DRAWING

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Rev	Discription of Changes	
1	Original Print	



Standard 2x4in board size

UNLESS OTHERWISE SPECIFIED: NAME 15-16 FTC DIY Field 8/13/15 DB DRAWN DIMENSIONS ARE IN INCHES **TOLERANCES:** TITLE: Need 1 per mountain CHECKED FRACTIONAL± ANGULAR: MACH ± BEND ± DIY16 - 2x4 x 8ft ENG APPR. TWO PLACE DECIMAL ± THREE PLACE DECIMAL ± MFG APPR. Board Usage INTERPRET GEOMETRIC Q.A. TOLERANCING PER: COMMENTS: SIZE DWG. NO. Pine economy board 2x4 x 8ft Sanded & Smooth SCALE: 1:10 WEIGHT: DO NOT SCALE DRAWING

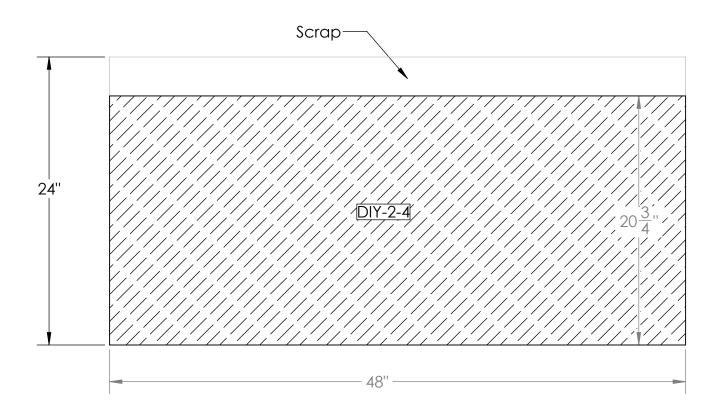
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SHEET 3 OF 3

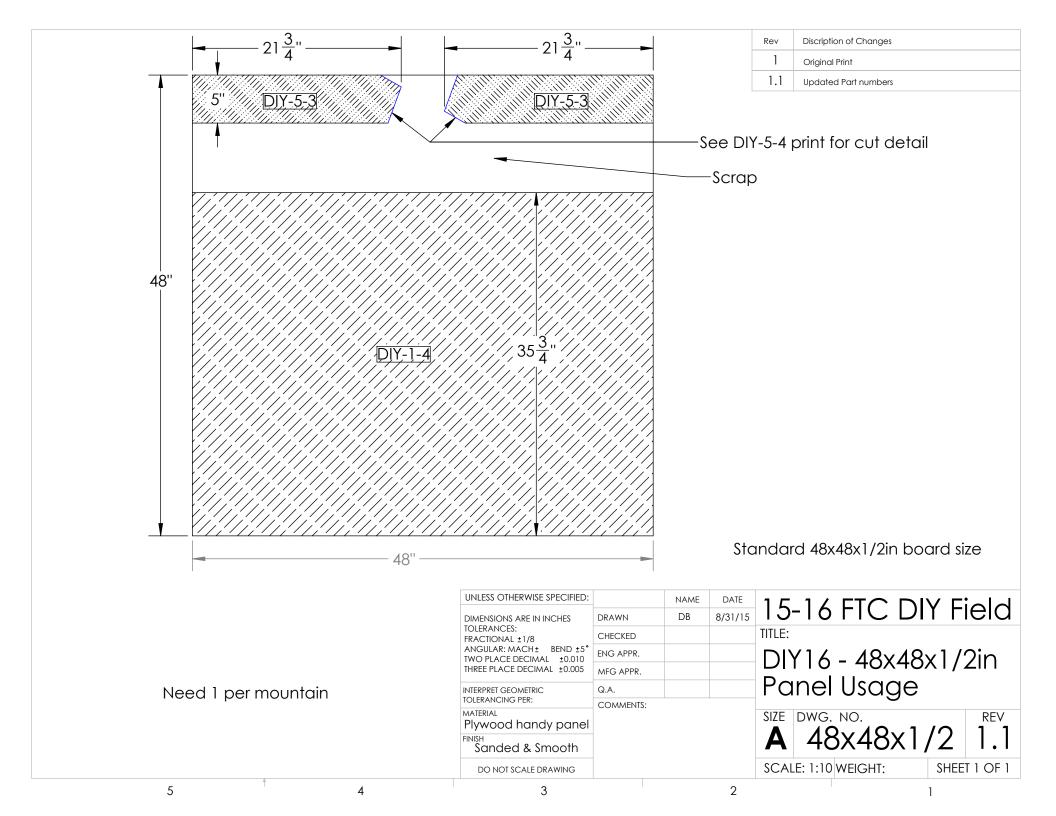
REV

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1	Original Print			

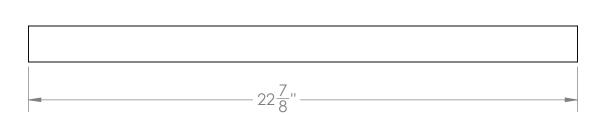


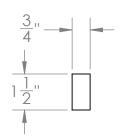
Standard 24x48x1/4n board size

UNLESS OTHERWISE SPECIFIED: NAME 15-16 FTC DIY Field 8/14/15 DB DRAWN DIMENSIONS ARE IN INCHES **TOLERANCES:** TITLE: CHECKED FRACTIONAL ±1/8 ANGULAR: MACH± BEND ±5° DIY16 - 24x48x1/4in Need 1 per mountain ENG APPR. TWO PLACE DECIMAL ±0.010 THREE PLACE DECIMAL ±0.005 MFG APPR. Panel Usage Q.A. INTERPRET GEOMETRIC TOLERANCING PER: COMMENTS: SIZE DWG. NO. REV Plywood Handy Panel 24x48x1/4 Sanded & Smooth SCALE: 1:8 WEIGHT: SHEET 1 OF 1 DO NOT SCALE DRAWING



Rev	Discription of Changes
1	Original Print





Standard 1x2in board size

Need 6 per mountain

UNLESS OTHERWISE SPECIFIED:		NAME	DATE	
DIMENSIONS ARE IN INCHES	DRAWN	DB	8/11/15	
TOLERANCES: FRACTIONAL ±1/8	CHECKED			T
ANGULAR: MACH± BEND ±5° TWO PLACE DECIMAL ±0.010	ENG APPR.			
THREE PLACE DECIMAL ±0.005	MFG APPR.			
INTERPRET GEOMETRIC	Q.A.			
TOLERANCING PER:	COMMENTS:			
Pine economy board				
Sanded & Smooth				
DO NOT SCALE DRAWING				

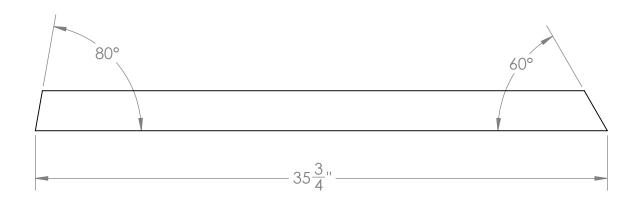
15-16 FTC DIY Field
TITLE:
DIY16 - Lower
Hurdle

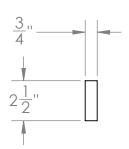
SIZE DWG. NO.

A DIY -1-1

SCALE: 1:4 WEIGHT: SHEET 1 OF 1

Rev	Discription of Changes
1	Original Print





Standard 1x3in board size

Need 1 per mountain

UNLESS OTHERWISE SPECIFIED:		NAME	DATE
DIMENSIONS ARE IN INCHES	DRAWN	DB	8/11/15
TOLERANCES: FRACTIONAL ±1/8	CHECKED		
ANGULAR: MACH± BEND ±5° TWO PLACE DECIMAL ±0.010	ENG APPR.		
THREE PLACE DECIMAL ±0.005	MFG APPR.		
INTERPRET GEOMETRIC TOI FRANCING PER:	Q.A.		
	COMMENTS:		
Pine economy board			
FINISH Sanded & Smooth			
DO NOT SCALE DRAWING			

15-16 FTC DIY Field

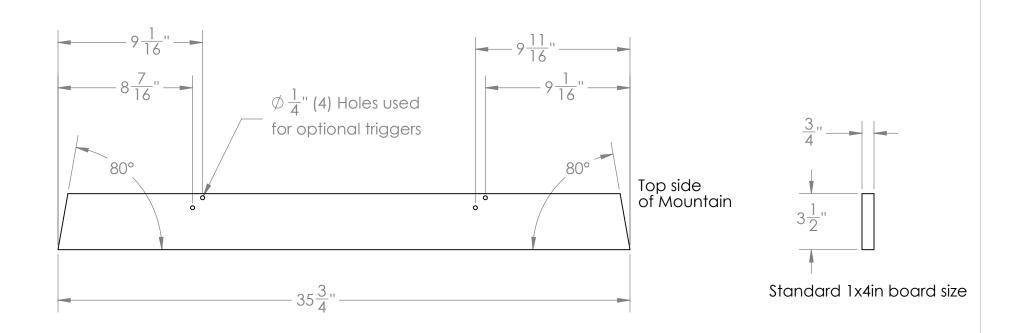
DIY16 - Lower Mountain Center

SIZE DWG. NO.

A DIY -1-2

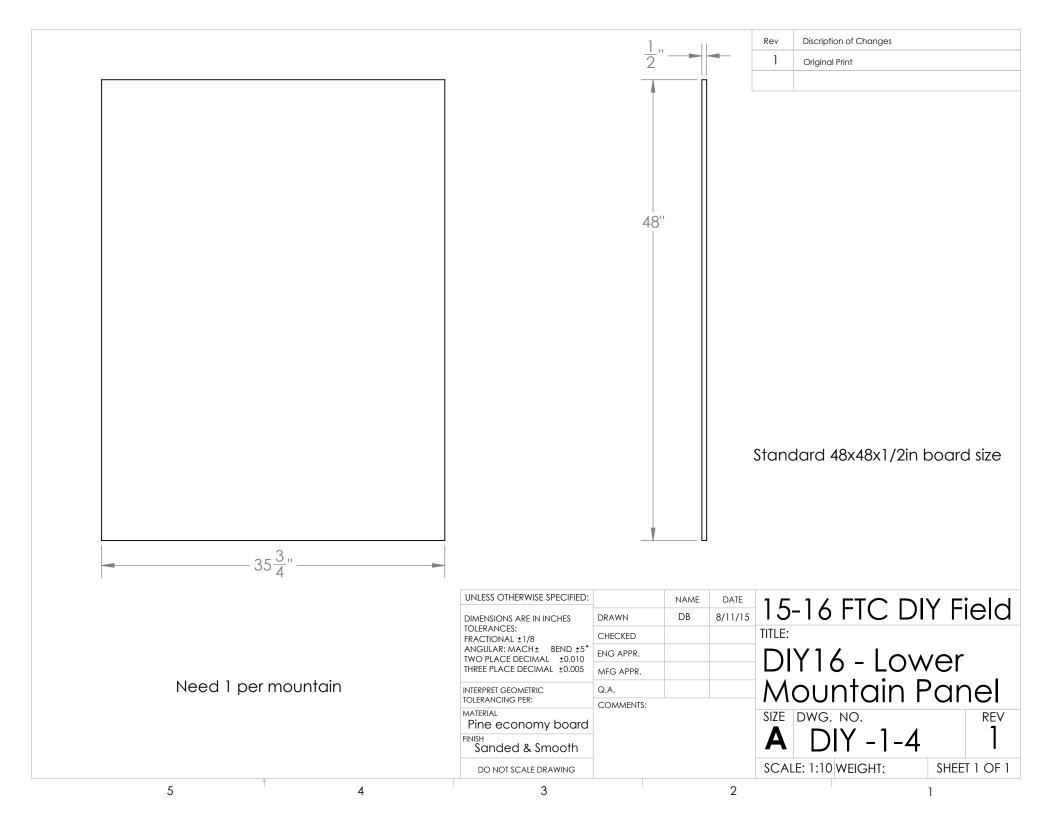
SCALE: 1:6 WEIGHT: SHEET 1 OF 1

Rev	Discription of Changes
1	Original Print
1.1	Addd holes for Zip Line Triggers

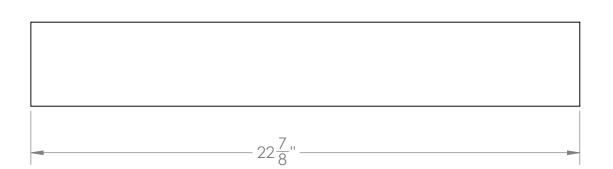


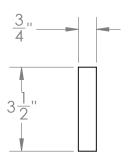
Need 2 per mountain

UNLESS OTHERWISE SPECIFIED:		NAME	DATE	1 [1 /	ГТС	רו	V Г:	ام ا م
DIMENSIONS ARE IN INCHES	DRAWN	DB	8/31/15	13-	-10	FTC	U		eic
TOLERANCES: FRACTIONAL ±1/8	CHECKED			TITLE:					
ANGULAR: MACH± BEND ±5° TWO PLACE DECIMAL ±0.010	ENG APPR.			יום	V 1 .	6 - Lo	$\bigcirc \setminus A$	σr	
THREE PLACE DECIMAL ±0.005	MFG APPR.					_			
INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.			M	\mathcal{L}	ntaiı	n S	$id\epsilon$	ż
MATERIAL	COMMENTS:						. •		
Pine economy board					DWG.		^		REV 1 1
Sanded & Smooth				A	D	IY -1	-3		١.١
DO NOT SCALE DRAWING				SCALE	≣: 1:6	WEIGHT:		SHEET	1 OF 1
2			2					1	



Rev	Discription of Changes
1	Original Print





Standard 1x4in board size

Need 8 per mountain

	ı		1	
UNLESS OTHERWISE SPECIFIED:		NAME	DATE	1
DIMENSIONS ARE IN INCHES	DRAWN	DB	8/11/15	
TOLERANCES: FRACTIONAL ±1/8	CHECKED			TI
ANGULAR: MACH± BEND ±5° TWO PLACE DECIMAL ±0.010	ENG APPR.			Г
THREE PLACE DECIMAL ±0.005	MFG APPR.			L
INTERPRET GEOMETRIC	Q.A.			-
TOLERANCING PER:	COMMENTS:			'
Pine economy board				S
Sanded & Smooth				4
DO NOT SCALE DRAWING				S
3			2	

15-16 FTC DIY Field

TITLE:

DIY16 - Upper

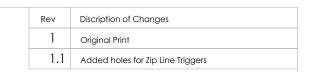
Hurdle

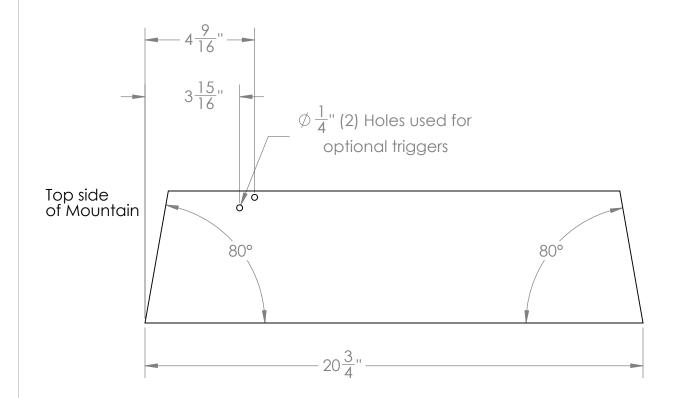
SIZE DWG. NO.

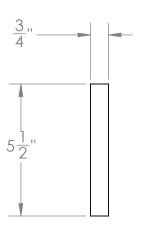
A DIY -2-1

SCALE: 1:4 WEIGHT: SHEET 1 OF 1

4







Standard 1x6in board size

Need 2 per mountain

UNLESS OTHERWISE SPECIFIED:		NAME	DATE	1 E 1 / ETC
DIMENSIONS ARE IN INCHES	DRAWN	DB	8/31/15	15-16 FTC
TOLERANCES: FRACTIONAL ±1/8	CHECKED			TITLE:
ANGULAR: MACH± BEND ±5° TWO PLACE DECIMAL ±0.010	ENG APPR.			DIY16 - U
THREE PLACE DECIMAL ±0.005	MFG APPR.			
INTERPRET GEOMETRIC	Q.A.			Mountaii
TOLERANCING PER:	COMMENTS:			74100111011
Pine economy board				SIZE DWG. NO.
Sanded & Smooth				A DIY -2
DO NOT SCALE DRAWING				SCALE: 1:4 WEIGHT:

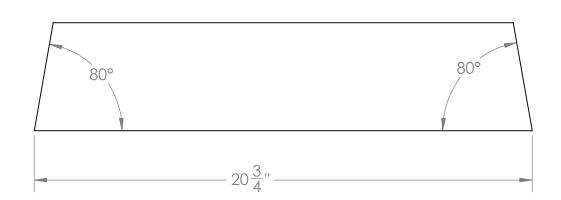
5-16 FTC DIY Field

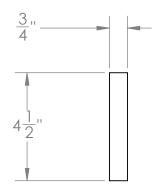
DIY16 - Upper Mountain Side

IZE DWG. NO.

REV SHEET 1 OF 1

Rev	Discription of Changes
1	Original Print





Cut down from 1x6in board size

Need 1 per mountain

UNLESS OTHERWISE SPECIFIED:		NAME	DATE	1
DIMENSIONS ARE IN INCHES	DRAWN	DB	8/11/15	
TOLERANCES: FRACTIONAL ±1/8	CHECKED			TIT
ANGULAR: MACH± BEND ±5° TWO PLACE DECIMAL ±0.010	ENG APPR.			Г
THREE PLACE DECIMAL ±0.005	MFG APPR.			ᅵᆫ
INTERPRET GEOMETRIC	Q.A.			\ \
TOLERANCING PER:	COMMENTS:			1 "
Pine economy board				SIZ
Sanded & Smooth				
DO NOT SCALE DRAWING				SC

15-16 FTC DIY Field
TITLE:
DIY16 - Upper
Mountain Center
SIZE DWG. NO. REV

A DIY -2-3

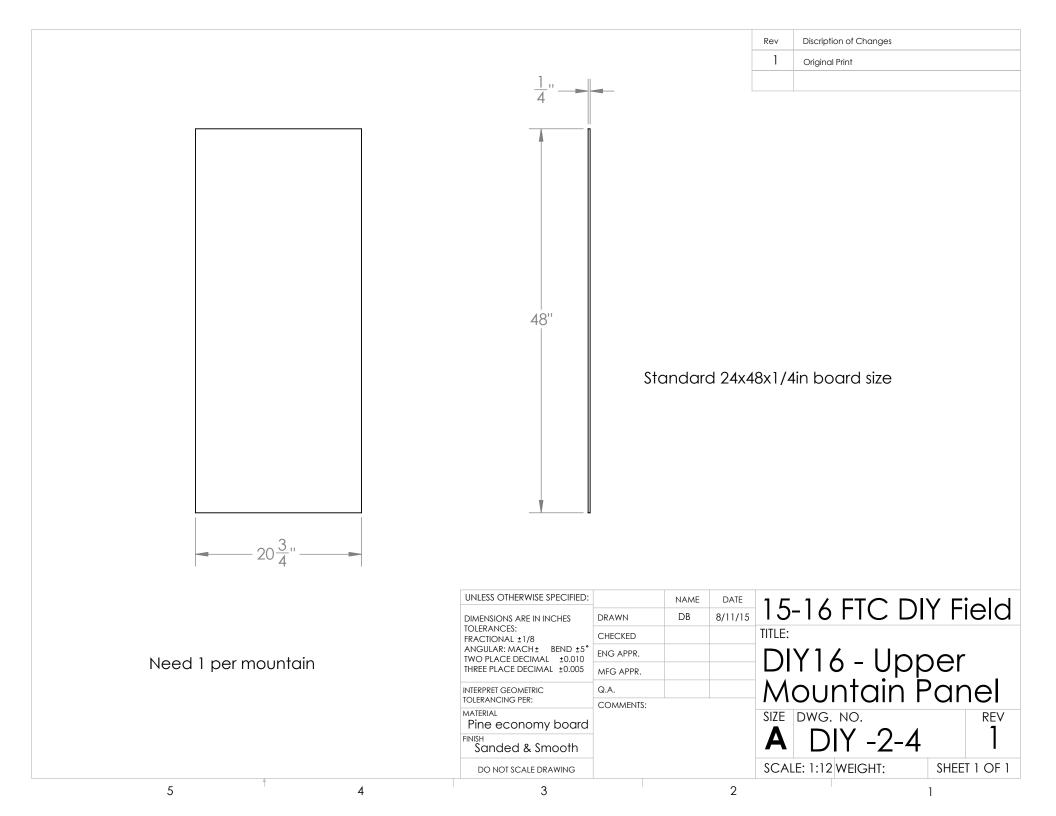
SCALE: 1:4 WEIGHT:

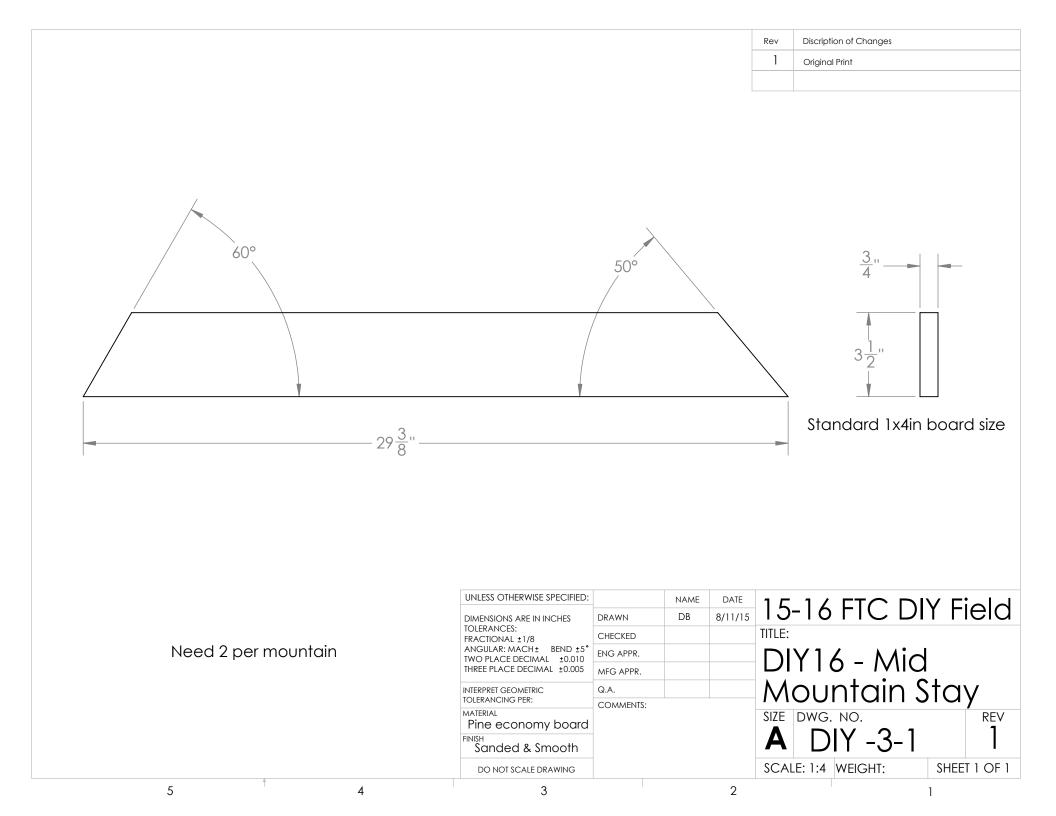
SHEET 1 OF 1

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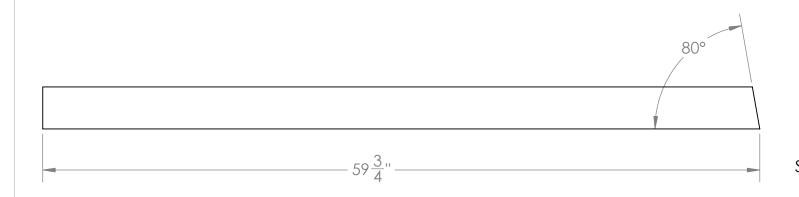
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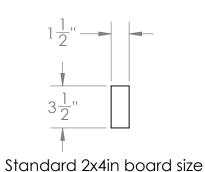
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Rev	Discription of Changes
1	Original Print





Need 2 per mountain

UNLESS OTHERWISE SPECIFIED:		NAME	DATE	
DIMENSIONS ARE IN INCHES	DRAWN	DB	8/11/15	
TOLERANCES: FRACTIONAL ±1/8	CHECKED			
ANGULAR: MACH± BEND ±5° TWO PLACE DECIMAL +0.010	ENG APPR.			
THREE PLACE DECIMAL ±0.005	MFG APPR.			
INTERPRET GEOMETRIC	Q.A.			
TOLERANCING PER:	COMMENTS:			
Pine economy board				
Sanded & Smooth				
DO NOT SCALE DRAWING				

15-16 FTC DIY Field

DIY16 - Arch Support Leg

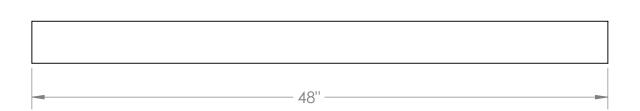
SCALE: 1:8 WEIGHT: SHEET 1 OF 1

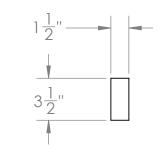
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REV

Rev	Discription of Changes
1	Original Print





Standard 2x4in board size

Need 2 per mountain

UNLESS OTHERWISE SPECIFIED:		NAME	DATE	Ī
DIMENSIONS ARE IN INCHES	DRAWN	DB	8/11/15	
TOLERANCES: FRACTIONAL ±1/8	CHECKED			
ANGULAR: MACH± BEND ±5° TWO PLACE DECIMAL ±0.010	ENG APPR.			
THREE PLACE DECIMAL ±0.005 INTERPRET GEOMETRIC	MFG APPR.			
	Q.A.			
TOLERANCING PER: MATERIAI	COMMENTS:			-
Pine economy board				
Sanded & Smooth				
DO NOT SCALE DRAWING				

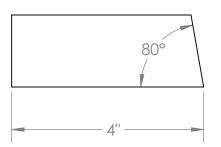
15-16 FTC DIY Field TITLE:

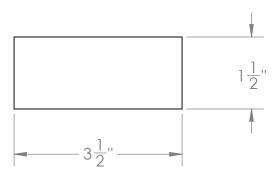
2

DIY16 - Arch Lower Cross Member

SIZE DWG. NO. REV SCALE: 1:8 WEIGHT: SHEET 1 OF 1

Rev	Discription of Changes
1	Original Print





Standard 2x4in board size

Need 2 per mountain

UNLESS OTHERWISE SPECIFIED:		NAME	DATE	-
DIMENSIONS ARE IN INCHES	DRAWN	DB	8/11/15	
TOLERANCES: FRACTIONAL ±1/8	CHECKED			TI
ANGULAR: MACH± BEND ±5° TWO PLACE DECIMAL ±0.010 THREE PLACE DECIMAL ±0.005	ENG APPR.			Г
	MFG APPR.			L
INTERPRET GEOMETRIC TOI FRANCING PER:	Q.A.			(
MATERIAL Pine economy board	COMMENTS:			S
Sanded & Smooth				4
DO NOT SCALE DRAWING				S
3			2	

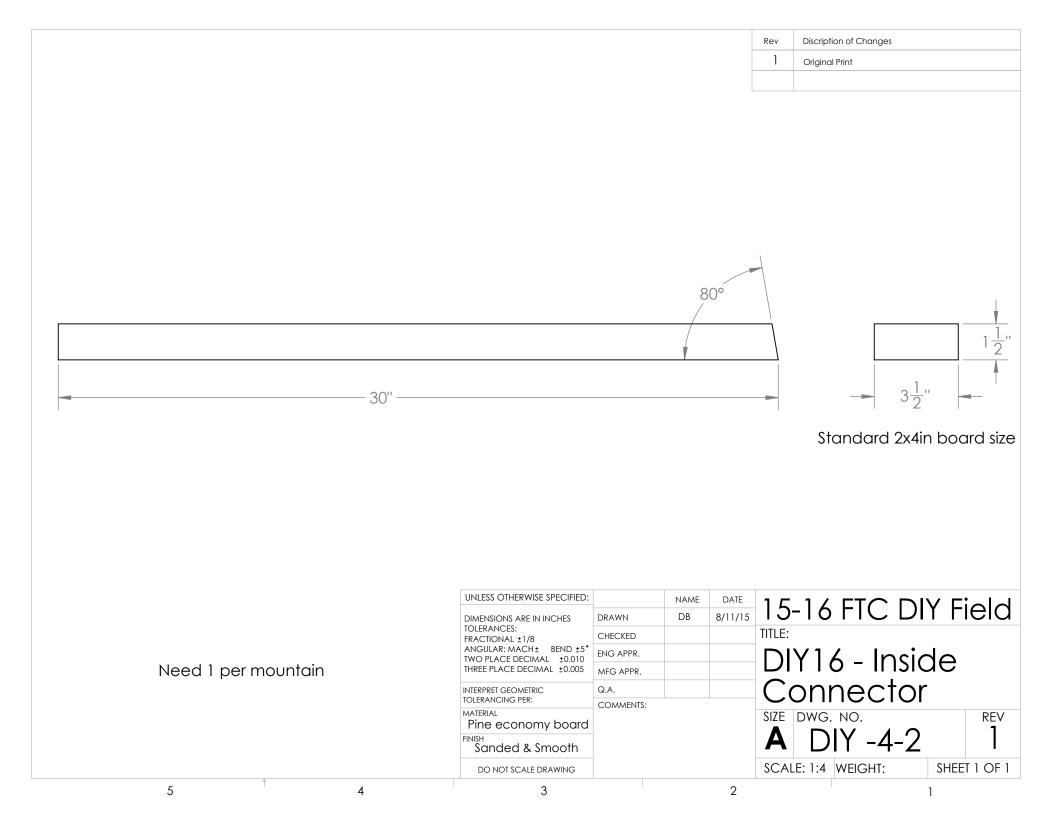
15-16 FTC DIY Field

DIY16 - Outside Connector

SIZE DWG. NO.

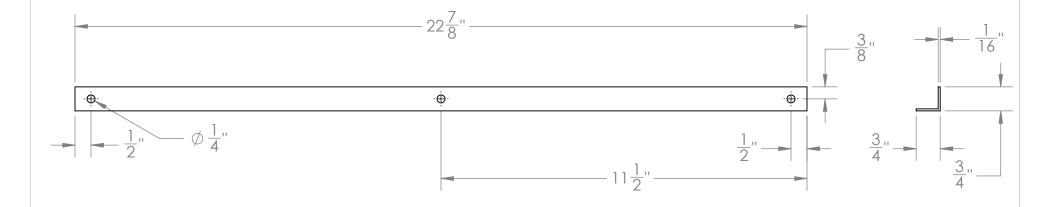
A DIY -4-1

SCALE: 1:2 WEIGHT: SHEET 1 OF 1

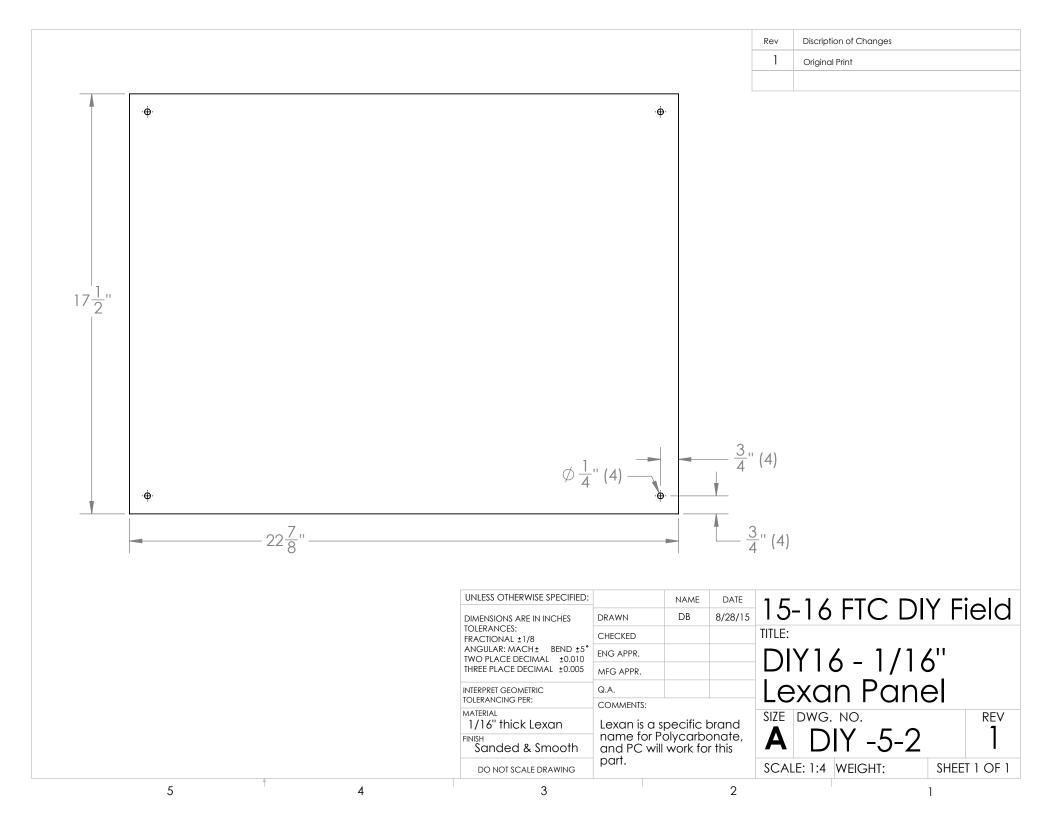


Rev	Discription of Changes
1	Original Print
1.1	Updated part number

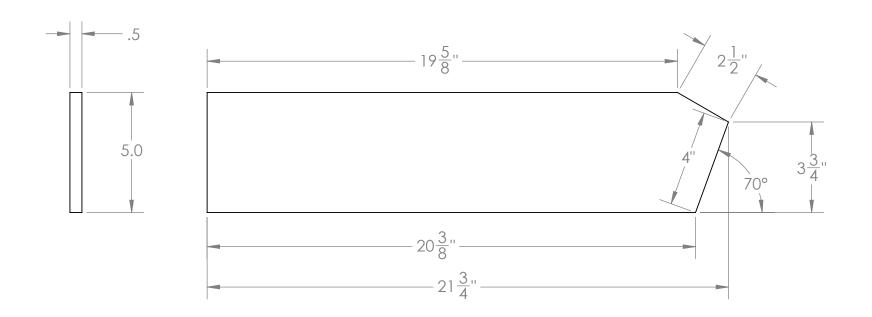




UNLESS OTHERWISE SPECIFIED:		NAME	DATE	1 5	1 /		V E	حاحا
DIMENSIONS ARE IN INCHES	DRAWN	DB	8/27/15	13-	10	FTC D		eia
TOLERANCES: FRACTIONAL ±1/8	CHECKED			TITLE:				
ANGULAR: MACH± BEND ±5° TWO PLACE DECIMAL ±0.010	ENG APPR.			レル	/ 1	6 - Hur	حالم	
THREE PLACE DECIMAL ±0.005	MFG APPR.			וטו	1 1 (5 - 1101	ale	
INTERPRET GEOMETRIC	Q.A.			Arr	$\gamma \gamma$	or .		
TOLERANCING PER:	COMMENTS:			/ \ \ \ \	1 1	7 1		
MATERIAL Aluminum				SIZE				REV
FINISH Debured				A	D	IY -5-1		1.1
DO NOT SCALE DRAWING				SCALE	: 1:3	WEIGHT:	SHEET	Г 1 OF 1
3			2				1	



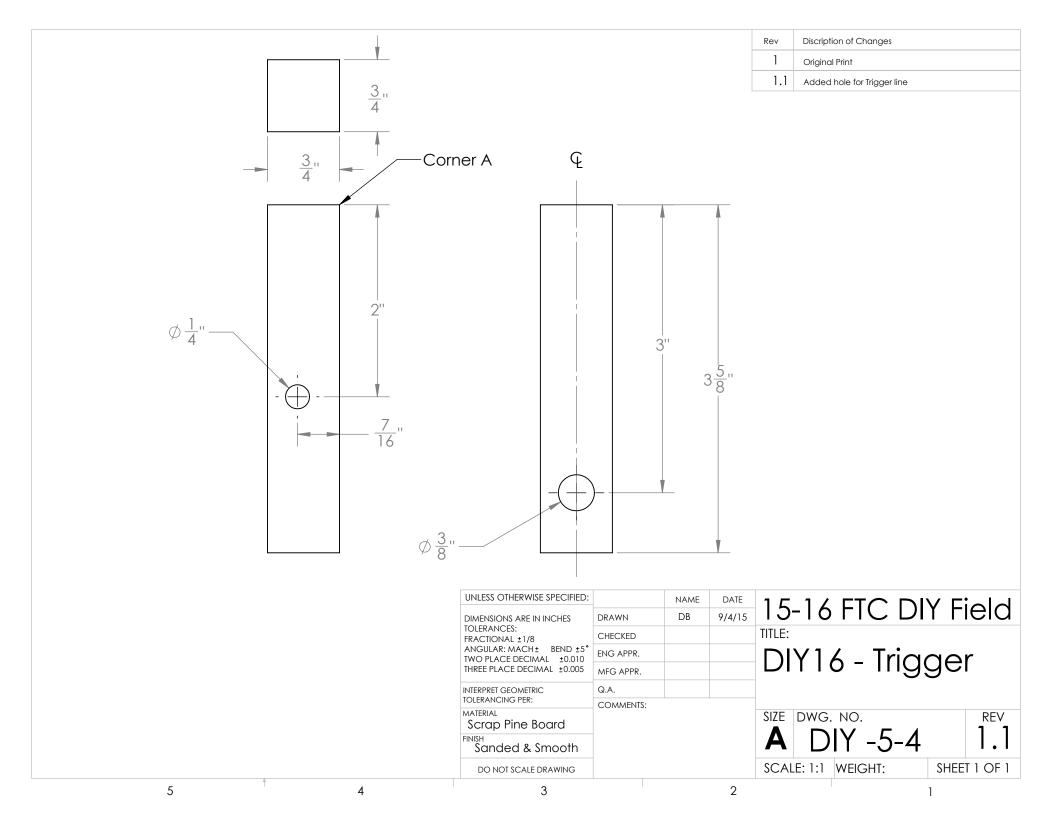
Rev	Discription of Changes	1
1	Original Print	Ì
1.1	Updated part number	1



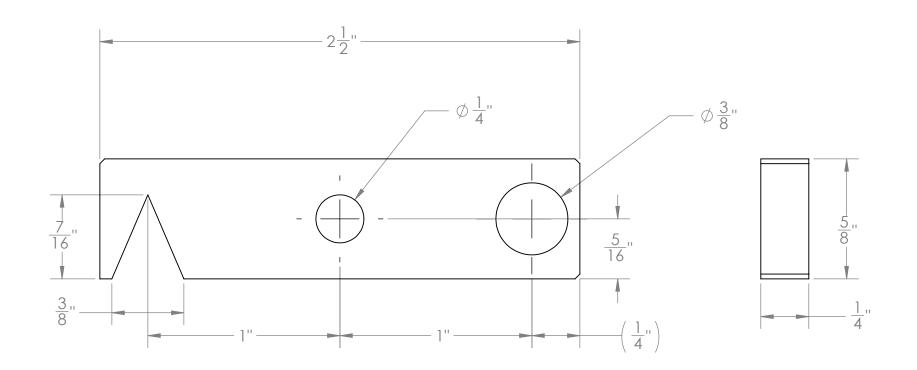
Cut from Standard 1/2in Pylwood

UNLESS OTHERWISE SPECIFIED: NAME 15-16 FTC DIY Field 8/31/15 DB DRAWN DIMENSIONS ARE IN INCHES **TOLERANCES:** TITLE: CHECKED FRACTIONAL ±1/8 ANGULAR: MACH± BEND ±5° DIY16 - Ball ENG APPR. TWO PLACE DECIMAL ±0.010 Need 2 per mountain THREE PLACE DECIMAL ±0.005 MFG APPR. Fence INTERPRET GEOMETRIC Q.A. TOLERANCING PER: COMMENTS: SIZE DWG. NO. REV Pine economy board DIY -5-3 Sanded & Smooth SCALE: 1:4 WEIGHT: SHEET 1 OF 1 DO NOT SCALE DRAWING

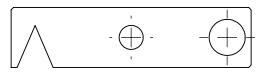
3



Rev	Discription of Changes	
1	Original Print	



DO NOT SCALE DRAWING



1:1 Scale

UNLESS OTHERWISE SPECIFIED:		NAME	DATE	1	
DIMENSIONS ARE IN INCHES	DRAWN	DB	9/3/15		
TOLERANCES: FRACTIONAL ±1/8	CHECKED			TI	
ANGULAR: MACH± BEND ±5° TWO PLACE DECIMAL ±0.010	ENG APPR.			ſ	
THREE PLACE DECIMAL ±0.005	MFG APPR.				
INTERPRET GEOMETRIC	Q.A.				
TOLERANCING PER:	COMMENTS:			- I	
MATERIAL Scrap Plywood				S	
FINISH Sanded & Smooth				4	

15-16 FTC DIY Field

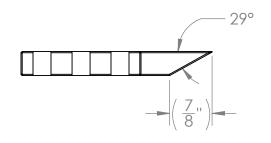
TITLE:

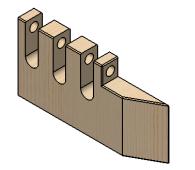
2

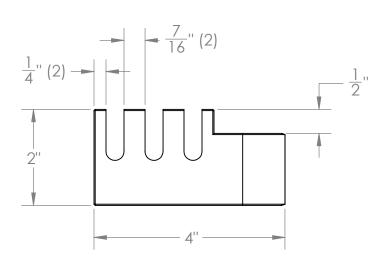
DIY16 - Zip Line Release

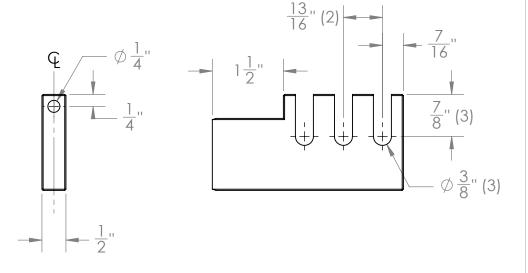
SIZE	DWG.	. NO.		REV
A	D	IY -5-5)	1
SCAI	E: 2:1	WEIGHT:	SHEE	T 1 OF 1

Rev	Discription of Changes
1	Original Print









UNLESS OTHERWISE SPECIFIED:		NAME	DATE	1 5 1 /		V Cialal
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ±1/8 ANGULAR: MACH± BEND ±5° TWO PLACE DECIMAL ±0.010 THREE PLACE DECIMAL ±0.005	DRAWN	DB	9/3/15	15-16 FTC DIY Field		
	CHECKED			TITLE:		
	ENG APPR.			DIY16 - Main		
	MFG APPR.					
INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.			Release Mount		
MATERIAL	COMMENTS:			SIZE DWG		RFV
Scrap Plywood					_	1
Sanded & Smooth				$ \mathbf{A} \cup$	IY -5-6	
DO NOT SCALE DRAWING				SCALE: 1:2	WEIGHT:	SHEET 1 OF 1
3			2			1