

1. Connect the machine to the electricity supply.



2.Plug one end of USB cable into Computer



3. Plug another end into machine

The firmware is optimized by my company, and then loaded on mainboard, please do not upgrade the firmware by yourself.

After the USB cable plugged, the USB driver will auto-install on Win7 system, as picture below

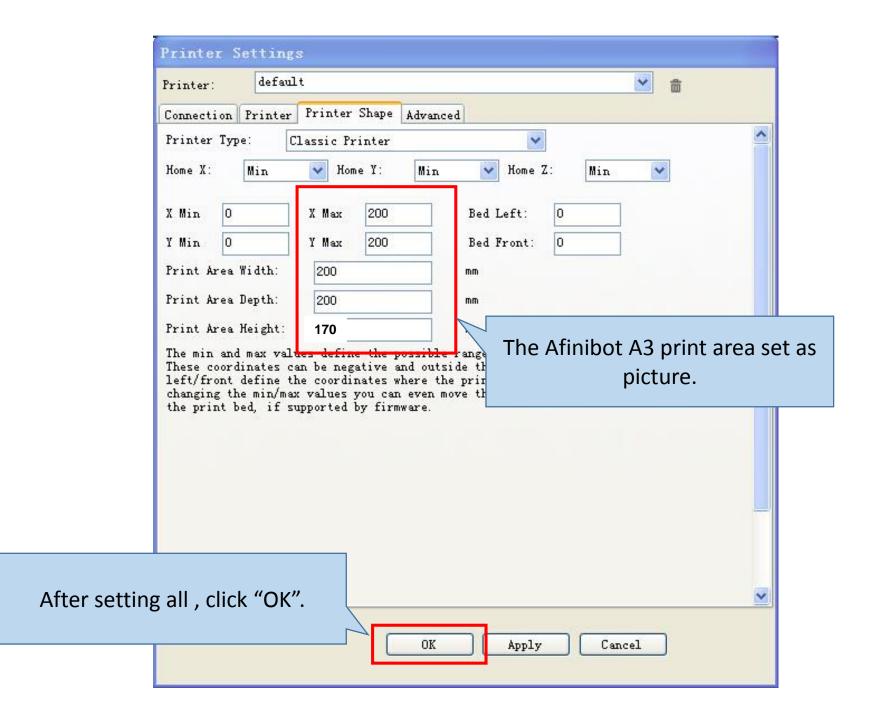
| 3 驱动程序软件安装  |                            |
|---|----------------------------|
| 正在安装设备驱动程序软件  |                            |
| USB Serial Converter V可以使用<br>USB Serial Port O正在搜索 Windows Update  | 1. System prompted the USB |
| 从 Windows Update 获得设备驱动程序软件可能需要一些时间。<br>跳过从 Windows Update 获得驱动程序软件 | driver is installing       |
| 关闭(C)   |                            |



| Repetier-Host VO.95F  | n de la companya de 🔳 🗃 🔀 |
|---|---|
| File View Config Temperature Printer Tools Help   |   |
| Connect Load Save Job Run Job Kill Job SD Card Toggle Log Show Filament Hide Travel   | Printer Settings  |
| 3D View Temperature Curve   | Object Placement Slicer G-Code Editor Manual Control  |
| C   |   |
|   | Name Click here to set the printer Mesh Co  |
|   |   |
|   |   |
|   |   |
|   |   |
|   | Translation X Y Z   |
|   | Scale X Y Z   |
|   | Rotation X Y Z  |
|   |   |
|   | Cut Objects Position  |
|   | Inclination   |
|   | Azimuth   |
|   |   |
|   |   |
|   |   |
|   |   |
|   |   |
|   |   |
|   |   |
|   |   |
|   |   |
| Show in Log: Commands OInfos OWarnings OErrors OACK OAuto Scroll Clear Log 🕐<br>11:46:50.531 OpenGL renderer: ATI Mobility Radeon X1600 | Copy  |
| 11:46:50.531 Using fast VBOs for rendering is possible  |   |
| Disconnected - Idle 1611 FPS  |   |

| Printer Settings     |   |                                  |           |  |
|----------------------|---|----------------------------------|-----------|--|
| Printer: default     |   | <b>×</b>                         |           |  |
| Connection Printer F | rinter Shape Advanced   |                                  |           |  |
| Connector: Serial    | Connection 🛛 👻  |                                  |           |  |
| Port:                | COM13   | Refresh Ports                    |           |  |
| Baud Rate:           | 115200  | 1                                |           | Select the USB serial                              |
| Transfer Protocol:   | Autodetect 💌  |                                  |           |  |
| Reset on Connect     | Disabled  | *                                |           | rt ,Different 3D printer                           |
| Reset on Emergency   | Send emergency command and m  | econnect 🛛 💌                     | show      | vs different port number                           |
| Receive Cache Size:  | 127   |                                  |           |  |
|                      | From Arduino 1 on the receiving cache wa  | is reduced from 127 to 63 bytes! | 2. T      | he Baud Rate is <b>115200</b>                      |
| 🔲 Use Ping-Pong Co   | mmunication (Send only after o  | ık)                              |           | Г  |
| are stored with eve  | s always correspond to the se<br>ry OK or apply. To create a n<br>ess apply. The new printer st | ew printer, just enter a n       | .ew       |  |
|                      | -   | •                                | · · · · · | nt click "My computer"-<br>ort", find the number.) |
|                      |   |                                  |           |  |
|                      | OK .  | Apply Cancel                     |           |  |

| Printer: default   |               |          | ✓                                   |  |
|--|---------------|----------|-------------------------------------|--|
| Connection Printer Printer Sha   | pe Advanced   |          |                                     |  |
| Travel Feed Rate:  | 4800          | [mm/min] |                                     |  |
| Z-Axis Feed Rate:  | 100           | [mm/min] |                                     |  |
| Default Extruder Temperature:  | 200           | ° C      |                                     |  |
| Default Heated Bed Temperature   | : 55          | • c      |                                     |  |
| Number of Extruder:  | 1             |          | •                                   | iture according to   |
| 🕑 Check Extruder & Bed Temper  | ature         |          | material <i>i</i>                   | ABS or PLA.  |
| Check every 3 seconds.<br>Park Position: X:<br>Send ETA to printer display<br>Go to Park Position after Jo<br>Disable Extruder after Job/H<br>Disable Heated Bed after Job<br>Disable Motors after Job/Kil | 5111<br>/Kill | Z-Min O  | ABS extru<br>Heated be<br>PLA extru | e Temp.:<br>ider: <b>230°C</b><br>ed: <b>80~90°C</b><br>ider: <b>200°C</b><br>ed: <b>55~60°C</b> |
| Add to comp. Printing Time 8   | [%]           |          |                                     |  |
|  | OK C          | Apply (  | Cancel                              |  |



| View Config Temperature Printer Tools Help<br>Load Save Job Run Job Kill Job SD Card Toggle Log Show Filament Hide Travel |  | <b>Printer Settings</b> | Emerge | ncy St |
|---|--|-------------------------|--------|--------|
| ew Temperature Curve  | Object Placement Slicer G-Code Editor Manual Control |                         |        |        |
|   | 🖴 🗢 🗠 🎟 💠 🔸 🖏 🛔 i                                    |                         |        |        |
| Step 1: Load a print object   | Name   | Mesh                    | Co     |        |
|   | 20mm_box_pillar.stl                                  | ✓                       | ~      | 盦      |
|   |  |                         |        |        |
|   |  |                         |        |        |
|   |  |                         |        |        |
|   |  |                         |        | >      |
|   | Translation X 100 Y 100 Z 0                          |                         |        |        |
|   | Scale X 1 Y 1 Z 1                                    |                         |        |        |
|   | Rotation X O Y O Z O                                 |                         |        |        |
|   |  |                         |        |        |
|   | -Object Analysis                                     |                         |        | _      |
|   | Deep Analysis  | Original - Modified     |        |        |
|   | Modified:  | No                      |        |        |
|   | Manifold:  | Yes                     |        |        |
|   | Intersecting triangles:<br>Normals:                  | Not tested<br>Oriented  |        |        |
|   | Loop Edges:  | 0                       |        |        |
|   | Highly Connected Edges:                              | 0                       |        |        |
|   | Points:  | 398                     |        |        |
|   | Edges:<br>Faces:                                     | 1188<br>792             |        |        |
|   | Shells:  | 1                       |        |        |
|   |  |                         |        |        |
|   | Cut Objects  |                         |        |        |
|   | Position   |                         |        | —      |
| · · · · · · · · · · · · · · · · · · ·   |  |                         |        |        |
| n Log: OCommands OInfos OWarnings OErrors OACK OAuto Scroll 🕋 Clear Log   | Сору   |                         |        |        |
| 2:46.906 Object is manifold.<br>2:46.906 Analysing finished.  |  |                         |        |        |

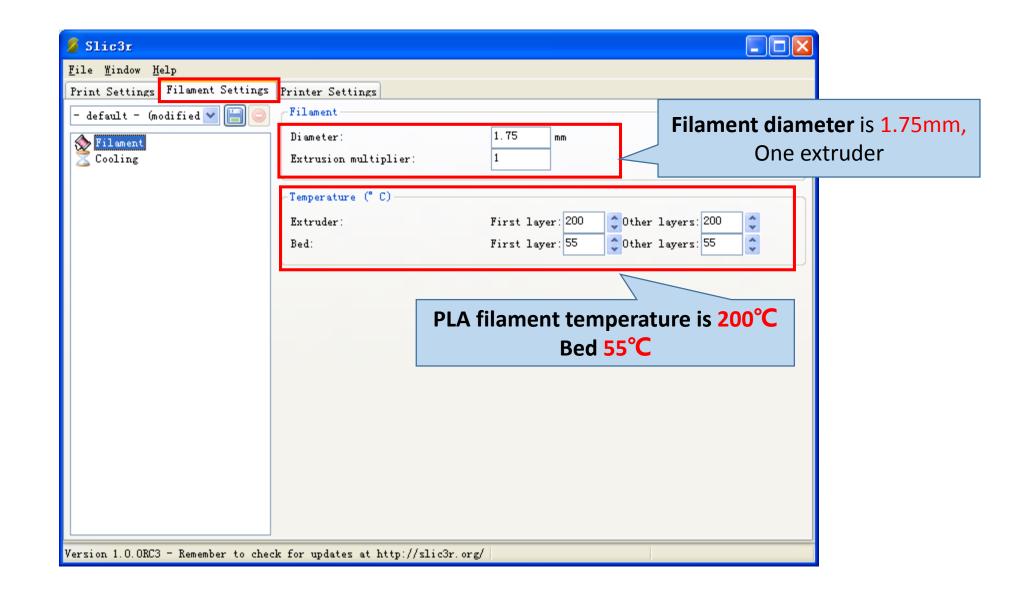
| 🔣 Repetier-Host VO.95F - 20mm_box_pillar.stl   |  |
|--|--|
| File View Config Temperature Printer Tools Help  |  |
| Connect Load Save Job Run Job Kill Job SD Card Toggle Log Show Filament Hide Travel  | Printer Settings Emergency Stop  |
| 3D View Temperature Curve  | Object Placement Slicer G-Code Editor Manual Control   |
| 30 View Temperature Curve  | Object Placement Slicer G-Code Editor Manual Control<br>Slicer G-Code Editor Manual Control<br>Slicer: SlicOr<br>Slicer: SlicOr<br>Print Setting: Simple Mode<br>Printer<br>Filame Step 2: Select SlicOr, and<br>Extrudy then click Configure<br>Extrudy<br>Extrudy Then click Configure<br>Extrudy<br>Extrudy I PLA2-FanKeepon<br>Override SlicOr Settings<br>Copy Print Settings to Override<br>Enable Support<br>Enable Support<br>Enable Cooling<br>Layer Height: 0.3 mm<br>Infill Density 6%<br>Infill Pattern: honeycomb |
|  | Solid Infill Patter rectilinear Slic3r is separate, external program, which can be started separately. For further informations, please visit the following webpage: http://www.slic3r.org   |
| Show in Log: Commands Infos Warnings Errors ACK Auto Scroll Clear Log Co<br>11:22:46.906 Object is manifold.<br>11:22:46.906 Analysing finished. | ру<br>Уру  |
| Disconnected - Idle 1173 FPS   |  |

| R/ Rep              | etier-Host VO.95F - 20mm_box  | x_pillar.stl  |  |                    |                                  | 🔳 🖻 🗾  |
|---------------------|---|---|--|--------------------|----------------------------------|--|
| File                | View Config Temperature Printe  | er Tools Help   |  |                    |                                  |  |
| <b>U</b><br>Connect | - Dad - Save Job Run Job - Kill   | Job SD Card Toggle Log Show Fil   | ament Hide Travel                              |                    |                                  | Printer Settings Emergency Stop                        |
| 3D View             | Temperature Curve   |   |  | Object Placement S | licer G-Code Editor Manual Contr | 0]   |
| <b>C</b> ↔ ∰        | Slic3r File <u>Window Help</u> Print Settings Filament Settings - default - (modified v ) | Layer height  |  |                    | ice with Slic3r                  | Kill Slicing   |
| Ŧ                   | Layers and perimeters   | Layer height:<br>First layer height:  | 0.2 mm<br>0.2 mm or %                          |                    |                                  | 🙆 Configure  |
| Q                   | Speed Skirt and brim  |   |  |                    | imple Mode                       |  |
|                     | 🛄 Support material<br>🥽 Notes   | Vertical shells<br>Perimeters (minimum):  | 3  |                    | imple Mode                       |  |
| A                   | 🚡 Output options  | Spiral vase:  |  |                    |                                  |  |
|                     | ₩ultiple Extruders<br>Advanced  | -Horizontal shells  |  |                    | imple Mode<br>LA2-FanKeepon      | <u>∼</u>   |
|                     |   | Solid layers:   | Top: 3 🗘 Bottom: 3                             | \$                 | LA2-FanKeepon                    |  |
|                     | Step 3: Set parameters  | Quality (slower slicing)<br>Extra perimeters if needed:<br>Avoid crossing perimeters:<br>Start perimeters at:<br>Detect thin walls: | ✓<br>□<br>Concave points: Non-overha<br>✓<br>✓ | ang points:        | ettings<br>ttings to Override    |  |
|                     |   | Detect bridging perimeters:<br>Advanced<br>Randomize starting points:<br>External perimeters first:                                 |  |                    | meters                           | 6%<br>45°  |
|                     | Version 1.0.0RC3 - Remember to check  | k for updates at http://slic3r.or   | re/  | setting            | g system                         | . For further informations, please visit the following |
| 11:22:              | Log: Commands Infos Wa<br>46.906 Object is manifold.<br>46.906 Analysing finished.        | arnings OErrors OACK (  | Auto Scroll 🕋 Clear Log                        | Copy Copy          |                                  |  |
| Disconne            | ected - Idle  | 1078 FPS  |  |                    |                                  |  |

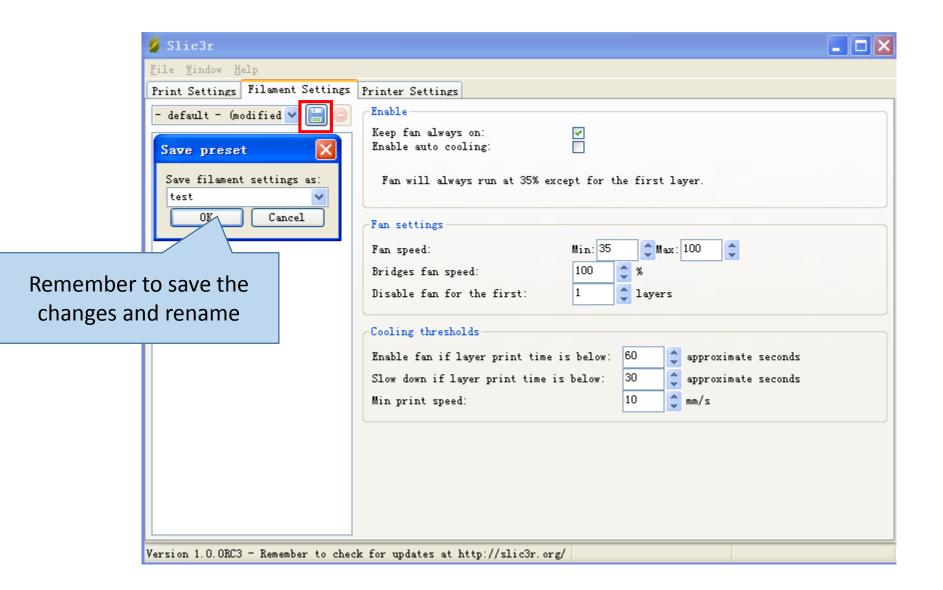
| 💋 Slic3r                                 |  |                                |                |                               |
|--|--|--------------------------------|----------------|-------------------------------|
| <u>F</u> ile <u>W</u> indow <u>H</u> elp |  |                                |                |                               |
| Print Settings Filament Settings         | Printer Settings   |                                |                |                               |
| - default - (modified 🕶 🔚 🔤              | Layer height   |                                | ]              |                               |
| Layers and perimeters                    | Layer height:  | 0.2 mm                         |                |                               |
| Infill<br>O Speed                        | First layer height:                                      | 0.2 mm or %                    | Layer heig     | <b>ht</b> can be 0.1mm to     |
| Skirt and brim                           | Vertical shells  |                                | 0.4mm          | i, usually <mark>0.2mm</mark> |
| 🥃 Notes                                  | Perimeters (minimum):                                    | 3                              | First layer he | eight should be less or       |
| Output options<br>Multiple Extruders     | Spiral vase:   |                                | -              | ther layer height.            |
| dvanced 🥟                                | -Horizontal shells                                       |                                |                |                               |
|  | Solid layers:  | Top: 3 🗘 Bottom: 3 🗘           |                |                               |
|  | Quality (slower slicing)                                 |                                |                |                               |
|  | Extra perimeters if needed:                              |                                |                |                               |
|  | Avoid crossing perimeters:<br>Start perimeters at:       | Concave points: Non-overhang p | oints:         |                               |
|  | Detect thin walls:<br>Detect bridging perimeters:        | V                              |                |                               |
|  | Advanced   |                                |                |                               |
|  | Randomize starting points:<br>External perimeters first: |                                |                |                               |
|  |  |                                |                |                               |
| Version 1.0.0RC3 - Remember to chec      | ck for updates at http://slic3r.or                       | re/                            |                |                               |

| 💋 Slic3r                                 |  |             |                  |             |
|--|--|-------------|------------------|-------------|
| <u>F</u> ile <u>W</u> indow <u>H</u> elp |  |             |                  |             |
| Print Settings Filament Settings         | Printer Settings                       |             |                  |             |
| - default - (modified 💙 📔 🔵              | [Infill                                |             |                  |             |
| Layers and perimeters                    | Fill density:                          | 0.4         |                  |             |
| Infill                                   | Fill pattern:                          | rectilinear | ~                |             |
| 🕑 Speed                                  | Top/bottom fill pattern:               | rectilinear | ~                |             |
| 💼 Skirt and brim<br>鳸 Support material   |  |             |                  |             |
| June Support material                    | Reducing printing time                 |             | Dancity of into  | rnal infill |
| Output options                           | Combine infill every:                  | 1 🛟 layers  | Density of inte  |             |
| 🍸 Multiple Extruders 🎤 Advanced          | Only infill where needed:              |             | expressed in the | e range 0-1 |
|  |  |             | (default:        | 0.4)        |
|  | Advanced                               |             | (actual)         | 0,          |
|  | Solid infill every:                    | 0 🛟 layers  |                  |             |
|  | Fill angle:                            | 45 🛟 °      |                  |             |
|  | Solid infill threshold area:           | 70 mm²      |                  |             |
|  | Only retract when crossing perimeters: |             |                  |             |
|  | Infill before perimeters:              |             |                  |             |
|  |  |             |                  |             |
|  |  |             |                  |             |
|  |  |             |                  |             |
|  |  |             |                  |             |
| Version 1.0.0RC3 - Remember to chec      | k for updates at http://slic3r.or      | e/          |                  |             |

| File Window Help   Print Settings   File window Help   Print Settings   I default - (modified )   Save preset   Save print settings as:   test   Cancel   Save print settings as:   Cancel   Combine infill every:   1<1 area   1 ayers   Only infill where needed:  |  |
|--|--|
| Image: state of the |  |
| Save preset   Save print settings as:   test   OK   Cancel   Fill density: Output Output Cancel Top/bottom fill pattern: rectilinear Top/bottom fill every: Only infill where needed: Advanced Advanced  |  |
| Save preset     Save print settings as:     test     OK     Cancel        Fill pattern:     Top/bottom fill pattern:     Remember to save the changes and rename     Advanced  |  |
| Save print settings as:   test   OK   Cancel      Fill pattern: Top/bottom fill pattern: Tectilinear Top/bottom fill pattern:  |  |
| test       Image: Cancel         OK       Cancel         Combine infill every:       1         Image: Combine infill where needed:       Image: Combine infill where needed:         Advanced       Advanced   |  |
| OK       Cancel         Combine       Image: Combine infill every:         Combine       Image: Combine infill every:         Combine       Image: Combine infill every:         Only       Image: Combine infill every:         Combine       Image: Combine infill every:  |  |
| changes and rename   |  |
| Solid infill every: U 📮 layers   |  |
|  |  |
| Fill angle: 45 🗘 "   |  |
| Solid infill threshold area: 70 mm <sup>2</sup>  |  |
| Only retract when crossing<br>perimeters:  |  |
| Infill before perimeters:  |  |
| Version 1.0.0RC3 - Remember to check for updates at http://slic3r.org/   |  |



| 💋 Slic3r                                 |   |   |                               |          |
|--|---|---|-------------------------------|----------|
| <u>F</u> ile <u>W</u> indow <u>H</u> elp |   |   |                               |          |
| Print Settings Filament Settings         | Printer Settings  |   |                               |          |
| - default - (modified V 🔚 💿              | Enable<br>Keep fan always on:<br>Enable auto cooling:<br>Fan will always run at 35% except for<br>Fan settings                |   |                               |          |
|  | Fan speed:       Min: 35         Bridges fan speed:       100         Disable fan for the first:       1                      |   | t " <mark>keep</mark> fan alw | vays on" |
|  | Cooling thresholds<br>Enable fan if layer print time is below:<br>Slow down if layer print time is below:<br>Min print speed: | 60 🗘 approximate<br>30 🗘 approximate<br>10 🗘 mm/s |                               |          |
| Version 1.0.0RC3 - Remember to chec      | ck for updates at http://slic3r.org/  |   |                               |          |



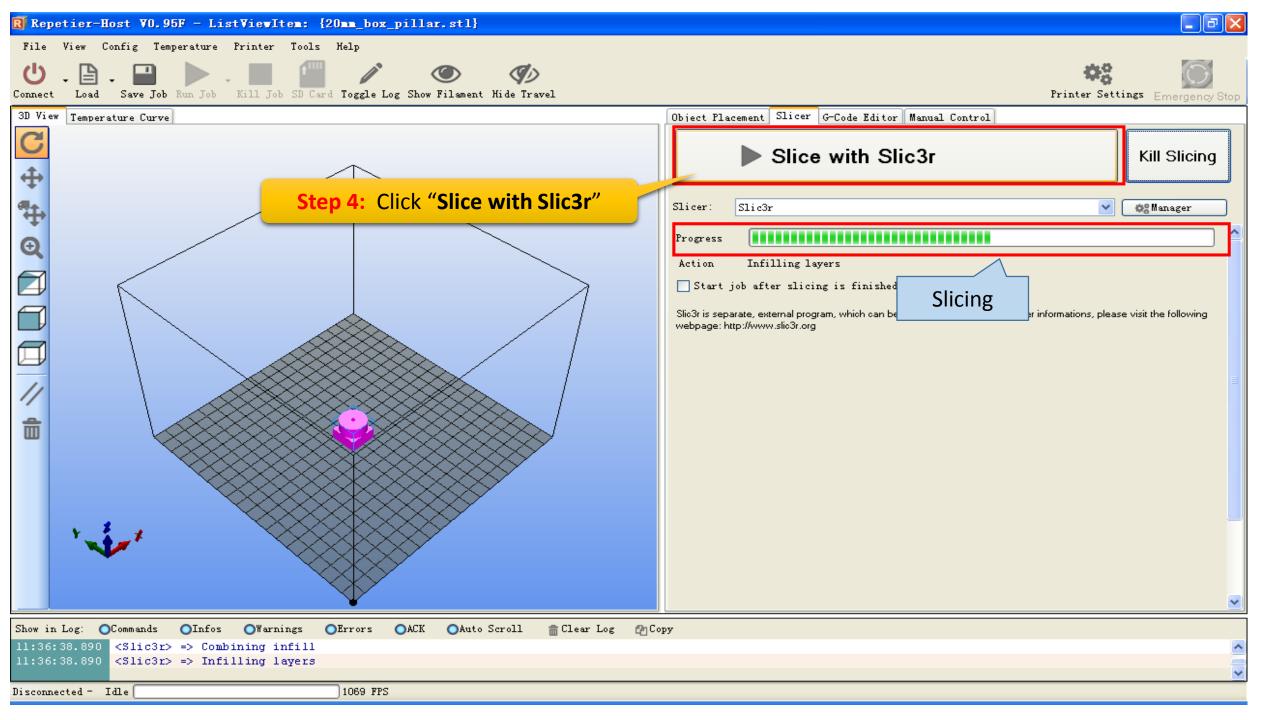
| 💋 Slic3r  |  |
|---|--|
| <u>F</u> ile <u>W</u> indow <u>H</u> elp                                |  |
| Print Settings Filament Settings  | Printer Settings   |
| - default - (modified 💙 📄 🥯<br>General<br>Custom G-code<br>Y Extruder 1 | Bed size:     x: 220     y: 220     mm       Print center:     x: 200     y: 200     mm       Z offset:     0     mm   |
|   | Firmware       The print size is         G-code flavor:       RepRap (Marlin/Sprinter)         Use relative E distances:       200*200*170mm, you         can set as picture |
|   | Capabilities<br>Extruders: 1   |
|   | Advanced       Use firmware retraction:       Vibration limit:         0   Hz  |
|   |  |

| 💋 Slic3r                           |  |                          |                       |  |
|------------------------------------|--|--------------------------|-----------------------|--|
| Tile Window Help                   |  |                          |                       |  |
| Print Settings Filament Settings   | Printer Settings   |                          |                       |  |
| - default - (modified 🕶 🔚 🔵        | Size   |                          |                       |  |
| General                            | Nozzle diameter:   | 0.4 mm                   |                       |  |
| Custom G-code                      | <  |                          |                       |  |
| ү Extruder 1                       | Position (for multi-extruder printers) The nozzle diamet |                          |                       |  |
|                                    | Extruder offset:   | x:0 y:0 mm               | 0.4mm                 |  |
|                                    | Retraction   |                          |                       |  |
|                                    | Length:  | 1 mm (zero to disable)   |                       |  |
|                                    | Lift Z:  | 0 mm                     |                       |  |
|                                    | Speed:   | 30 🗘 mm/s                |                       |  |
|                                    | Extra length on restart:                                 | 0 mm                     |                       |  |
|                                    | Minimum travel after retraction:                         | 2 mm                     |                       |  |
|                                    | Retract on layer change:                                 |                          |                       |  |
|                                    | Wipe while retracting:                                   |                          |                       |  |
|                                    | Retraction when tool is disabled                         | (advanced settings for m | ulti-extruder setups) |  |
|                                    | Length:  | 10 mm (zero to d         | isable)               |  |
|                                    | Extra length on restart:                                 | 0 mm                     |                       |  |
|                                    |  |                          |                       |  |
|                                    |  |                          |                       |  |
| ersion 1.0.0RC3 - Remember to chec | k for updates at http://slic3r.org/                      |                          |                       |  |

| 💋 Slic3r   |  |  |  |  |
|--|--|--|--|--|
| <u>F</u> ile <u>W</u> indow <u>H</u> elp                               |  |  |  |  |
| Print Settings Filament  | Settings Printer Settings  |  |  |  |
| - default - (modified 💙  | Size-  |  |  |  |
| Save preset  | Nozzle diameter: 0.4 mm  |  |  |  |
| Save printer settings a  | Position (for multi-extruder printers)   |  |  |  |
| test OK Cancel   | Extruder offset: x:0 y:0 mm  |  |  |  |
|  | Retraction   |  |  |  |
|  | Length: 1 mm (zero to disable)   |  |  |  |
| Remember to save the   | Lift Z: 0 mm   |  |  |  |
| changes and rename   | Speed: 30 🗘 mm/s   |  |  |  |
|  | Extra length on restart: 0 mm  |  |  |  |
|  | Minimum travel after retraction: 2 mm  |  |  |  |
|  | Retract on layer change:   |  |  |  |
|  | Wipe while retracting:   |  |  |  |
|  | Retraction when tool is disabled (advanced settings for multi-extruder setups) |  |  |  |
|  | Length: 10 mm (zero to disable)  |  |  |  |
|  | Extra length on restart: 0 mm  |  |  |  |
|  |  |  |  |  |
|  |  |  |  |  |
| Version 1.0.ORC3 - Remember to check for updates at http://slic3r.org/ |  |  |  |  |

| 🖉 Slic3r                                 |   |  |                                     |
|--|---|--|-------------------------------------|
| <u>F</u> ile <u>W</u> indow <u>H</u> elp |   |  |                                     |
| Print Settings Filament Settings         | Printer Settings  |  |                                     |
| test V Extruder 1                        | Size and coordinates<br>Bed size:<br>Print center:<br>Z offset: | x: 220 y: 220 mm<br>x: 200 y: 200 mm<br>0 mm | Turn off the window<br>after saving |
|  | Firmware<br>G-code flavor:<br>Use relative E distances:         | RepRap (Marlin/Sprinter                      | /Repetier) 💌                        |
|  | Capabilities<br>Extruders:                                      | 1  |                                     |
|  | Advanced<br>Use firmware retraction:<br>Vibration limit:        | 0 Hz   |                                     |
|  |   |  |                                     |

| 🔣 Repetier-Host VO.95F - 20mm_box_pillar.stl   |  |  |  |  |  |
|--|--|--|--|--|--|
| File View Config Temperature Printer Tools Help  |  |  |  |  |  |
| Connect Load Save Job Run Job - Kill Job SD Card Toggle Log Show Filament Hide Travel  | Printer Settings Emergency Stop  |  |  |  |  |
| 3D View Temperature Curve  | Object Placement Slicer G-Code Editor Manual Control   |  |  |  |  |
| C ↓  | Slice with Slic3r  |  |  |  |  |
|  | Slicer: Slic3r   |  |  |  |  |
|  |  |  |  |  |  |
|  | Print Setting: test  |  |  |  |  |
|  | Printer Settings: test   |  |  |  |  |
|  | Filament settings:   |  |  |  |  |
|  | Extruder 1:  |  |  |  |  |
|  | Extruder 2: PLA2-FanKeepon   |  |  |  |  |
|  | Extruder 3: PLA2-FanKeepon   |  |  |  |  |
| time to the second seco | ep 4: Select the parameters which you set and named from slic3r  |  |  |  |  |
|  | Infill Density 6%  |  |  |  |  |
|  | Infill Angle 45°   |  |  |  |  |
|  | Infill Pattern: honeycomb  |  |  |  |  |
|  | Solid Infill Patter rectilinear 👻  |  |  |  |  |
|  | Slic3r is separate, external program, which can be started separately. For further informations, please visit the following webpage: http://www.slic3r.org |  |  |  |  |
| Show in Log: 💽Commands 💽Infos 🗨 Warnings 💽 Errors 🔿 ACK 🔿 Auto Scroll 🍵 Clear Log 🖓 Copy   |  |  |  |  |  |
| 11:22:46.906 Object is manifold.<br>11:22:46.906 Analysing finished.   |  |  |  |  |  |
| Disconnected - Idle 1447 FPS   |  |  |  |  |  |



| R Repetier-Host VO.95F - ListViewItem: {20mm_box_pillar.stl}  |  |  |  |  |  |  |
|---|--|--|--|--|--|--|
| File View Config Temperature Printer Tools Help   |  |  |  |  |  |  |
| Connect Load Save Job Run Job Kill Job SD Card Toggle Log Show Filament Hide Travel   | Printer Settings Emergency Sta   |  |  |  |  |  |
| 3D View Temperature Curve   | Object Placement Slicer G-Code Editor Manual Control   |  |  |  |  |  |
| C   | 🕒 🔛 🔀 🔁 🖒 🖸 🕼 🕞 🖉 🗸 🗸  |  |  |  |  |  |
| You can click here and<br>save the gcode file<br>Micro SD card<br>Please refer to the file < <how<br>to off-line print &gt;&gt; to study<br/>how to print a model using a<br/>micro-SD Card.</how<br> | <pre>1; generated by Slic3r 1.0.0RC3 on 2014-08-25 at 11:36:40 2; 3; layer_height = 0.2 4; perimeters = 3 5; top_solid_layers = 3 6; bottom_solid_layers = 3 7; fill_density = 0.4 8; perimeter_speed = 30 9; infill_speed = 60 10; travel_speed = 130 11; nozzle_diameter = 0.4 12; filament_diameter = 1.75 13; extrusion_multiplier = 1 14; perimeters extrusion width = 0.40mm 15; infill extrusion width = 0.67mm 16; solid infill extrusion width = 0.67mm 17; top infill extrusion width = 0.67mm 18; first layer extrusion width = 0.40mm 19 20 G21; set units to millimeters 21 M104 S200; set temperature Visualization Halp 9 Show complete Code O Show Single Layer O Show Layer Range 9 First Layer: 1 100 Ri C1 Insert Layer 0 Extruder 0 Frinting Time:22m:50s </pre> |  |  |  |  |  |
|   |  |  |  |  |  |  |
| Show in Log: Commands OInfos OWarnings OErrors OACK OAuto Scroll 💼 Clear Log 🖓 Copy   |  |  |  |  |  |  |
| 11:36:41.406 <slic3r> Done. Process took 0 minutes and 5.234 seconds<br/>11:36:41.406 <slic3r> Filament required: 1849.2mm (4.4cm3)</slic3r></slic3r>   |  |  |  |  |  |  |
|   |  |  |  |  |  |  |
| Disconnected - Idle 790 FPS   |  |  |  |  |  |  |

